

## CrownClear™

Product Description Sheet No. 326

### High-Build Clear Epoxy Floor Coating for Commercial, Institutional, Industrial and Residential Use

#### Description

**CrownClear**, Product No. 326 is a two-component clear epoxy floor topcoat. It is a 100% solids, non-shrink, highly modified for better UV stability (see limitations), nearly no odor during application of the clear polymer.

#### Application Methods

The mixed epoxy is applied as a neat clear protective coating, over stained concrete surfaces, tile, and polymer overlays.

#### Use

Used in decorative, commercial, institutional and industrial applications where the existing overlay needs added protection from wear, or water/chemical proofing. It can also provide a smooth or aggressive textured profile surface for anti-slip environments. Also used as a clear coating over clean concrete surfaces.

#### Benefits

It creates a clear dense beautiful seamless coating and wear surface over other products. It is easy to maintain. It requires no waxing. It improves the protected overlay increasing their durability and life cycle. Multiple coats can accent some overlays being protected and provide an in-depth look that enhances their beauty. It cures down to 40°F (5°C).

#### Advantages

- Complies with USDA, FDA, OSHA, ADA and LEED® "Green" requirements
- Our best UV stable clear epoxy formula
- Nearly no odor during application
- No VOC's – 100% solids formula
- Moisture-insensitive formula
- Excellent strength properties
- Excellent impact resistance

#### Typical Coverage

Neat Top Coat: 10 Mills (160 ft<sup>2</sup> / Gal.)

Refer to typical application coverage chart or project specification.

#### Typical Data for Crown Clear

Material and curing conditions at 73°F (23°C), 50% R.H unless noted.

**COLOR** Clear **VISCOSITY** 550 – 750 cps.  
**MIX RATIO BY VOLUME** Comp "A" 2 to Comp "B" 1  
**POTLIFE** 5-35 minutes **CONSISTENCY** Nearly Self-Leveling  
**TACK-FREE TIME**

Substrate Temperature	50°F	73°F	90°F
	10–12 hrs	6–8 hrs	5–7 hrs

#### TENSILE PROPERTIES (ASTM D638) 7 days

Tensile Strength	8,800 psi
Elongation at Break	5 %

#### FLEXURAL PROPERTIES (ASTM D790) 7 days

Flexural Strength	16,000 psi
Tangent Modulus of Elasticity	510,000 psi

#### SLANT SHEAR STRENGTH (ASTM C882) 7 days

Test Temperature	Value	Mode of Failure
50°F	4,000 psi	100% Concrete Failure
90°F	4,200 psi	100% Concrete Failure

#### COMPRESSIVE STRENGTH (ASTM D695) Neat Polymer

	50°F	73°F	90°F
8 hour	3,700 psi	6,300 psi	10,300 psi
1 day	10,100 psi	10,200 psi	10,300 psi
7 days	14,100 psi	14,200 psi	14,200 psi

#### COMPRESSIVE STRENGTH (ASTM C579) 7 days

EPC 11,500 psi

#### HARDNESS (INDENTATION - ASTM D2240)

Neat Epoxy, 7 day cure, Durometer, Shore D 80

#### INDENTATION (LOAD - MIL-D-3134, Para. 4.7.4.2.1)

EPC, 7 day cure, Method: 1 in. diameter steel ram steadily applies a load of 2,000 lbs. for 30 min. on the test specimen that is placed on concrete. Value - 0.004 in. indentation

#### INDENTATION (IMPACT - MIL-D-3134, Para. 4.7.3)

EPC, 7 day cure, Method: 2 lb. steel ball is dropped twice from a 8 ft. height. Value - 0.012 in. indentation

#### ADHESION TO CONCRETE (TENSILE PULL - ACI 503 R)

EPC, 7 day cure, - 410 psi, 100% concrete failure

#### ABRASION RESISTANCE (TABER - ASTM D 4060) EPC,

7 day cure, 1,000 cycles, 1,000 g. load, Wheel No. 17, Loss 0.051 g

#### WATER ABSORPTION (ASTM D 570)

EPC, 7 day cure, max. 0.15%

#### COEFFICIENT OF THERMAL EXPANSION (ASTM D696)

Temperature Range	-30°C (-22°F) / 30°C (86°F)
7 days	18.0 X 10 <sup>-6</sup> in / in./°F

#### FLAMMABILITY (ASTM D635)

EPC, 7 day cure, self-extinguishing

#### SHELF LIFE 1.5 years in original unopened containers

**PACKAGING** 3, 5, 15, 150 - Gal/Units

## How to Apply Crown Clear™

### Surface Preparation

Concrete and other substrates must be clean, sound, and free of dust, grease, waxes, coatings, curing compounds and all contaminants. Typical removal methods include dust-free abrasive shot blasting. Clean the substrate to the desired surface profile for the overlay system selected. Follow the Crown Polymer Surface Preparation Guide for best results.

### Test Substrate For Cleanliness and Adhesion

Before placement of the polymer overlay, test the cleaned concrete substrate for soundness and cleanliness with a Tensile Pull Test ACI 503 R (min.200 psi) or Crown Polymers Surface Shear Test. 100% concrete must fail to pass either test without bond line failure.

### Preconditioning Polymer

When temperatures drop, polymers typically thicken and it becomes harder to flow or to spread the product. When the temperatures are warmer, they typically become thinner. To improve product flow-ability maintain product temperature before mixing at about 20°C (73°F). When the substrate temperature is 5°C (40°F) or lower, preheat each epoxy component to 32°C (90°F) before mixing. Caution the pot life will be reduced by about 50%. It may be necessary to reduce the mixed volume quantity of the batch.

### Customer Satisfaction

Apply the entire overlay system to a test area to ensure that the application meets the customer's expectations or provide a sample for written approval before starting work.

### Application Methods

Refer to Crown Polymers Application Method Guide and Specifications.

### Mixing

Pour Component "B" into "A" and mix for approximately 90 seconds (until one even colors develops) with a low speed paddle attached to a drill (400-600 rpm). The mixed product is ready for immediate placement.

### Coverage

Product coverage is depended upon the existing substrate surface profile and thickness of the designed system. Refer to Crown Polymers Application Method Guide and Specifications.

### Limitations

- Substrate temperature must be 3°C or 5°F above measured dew point temperature.
- Minimum application substrate temperature is 5°C (40°F).
- **DO NOT APPLY on WET or MOIST (DAMP) SUBSTRATE discoloration could occur.**
- **DO NOT THIN** - solvents could prevent proper cure.
- **ALL EPOXIES WILL AMBER WHEN EXPOSED TO UV ENVIRONMENTS.** Do not use for outdoor applications. Do not use in areas with direct sunlight from the windows. Do not use for light colors.
- Apply coating at an even thickness, uneven application could cause discoloration.
- Apply the next polymer lift within 24 hours if the ambient temperature is below 85°F and 18 hours if above 85°F.
- Withstands vapor pressure up to 3 lbs/1,000 ft<sup>2</sup>. Request data.
- When working with Orange Peel finish do not exceed 10 mils thickness (1 gal/160 ft<sup>2</sup>). Do not overwork, roll in one direction only. **Cold material (< 60°F) will not flow and hot material (>90°F) will flow too much, compromising the Orange Peel effect.**

### Maintenance

For maximum life expectancy, routinely sweep and wash floors with appropriate cleaners and detergents. All chemicals or abrasive grit should be removed as soon as possible.

### Caution

#### Component "A" - Irritant

Contains epoxy resins. Prolonged contact with skin may cause irritation. Avoid contact with eyes.

#### Component "B" - Corrosive

Contact with skin may cause severe burns. Avoid eye contact. The product is a strong sensitizer. Contains cycloaliphatic amines.

### Important Information

Use safety goggles and chemical-resistant gloves. NIOSH/OSHA approved respirator, and adequate ventilation is recommended when in a confined air space.

### Clean Up

In case of spills wear suitable protective equipment, contain spill, and collect with absorbent material, place in suitable container. Ventilate area. Avoid contact. Dispose according to applicable local, state, and federal regulations.

### First Aid

In case of skin contact, wash thoroughly with soap and water. For eye contact, flush immediately with plenty of water for at least 15 minutes. For respiratory problems, remove person to fresh air. Contact Physician Immediately. Wash clothing before re-use.

Consult Material Safety Data Sheet for More Information before use.

**FOR INDUSTRIAL USE ONLY**  
**KEEP OUT OF REACH OF CHILDREN**  
**KEEP CONTAINERS TIGHTLY CLOSED**

LIMITED WARRANTY - "Crown Polymers, LLC warrants its products to be free of manufacturing defects, to be of good quality, and that they will meet Crown Polymers current physical published properties when applied in accordance with Crown Polymers written directions and tested in accordance with ACI, ASTM and Crown Polymers Standards. Product proved to be defective will be replaced. **There are no other warranties by Crown Polymers, LLC of any nature whatsoever, expressed or implied, including any warranty of merchantability or fitness for a particular purpose in connection with this product.** Crown Polymers, LLC shall not be liable for damages of any sort, including remote or consequential damages, resulting from any claimed breach of any warranty, whether expressed or implied, from any other cause whatsoever. Crown Polymers will not be responsible for use of this product in a manner to infringe on any patent held by others."

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